



Razi Applied Science Foundation

Test Report

Inspection Certificate 3.1 (EN 10204)

Website: www.razi-foundation.com

Email: info@razi-foundation.com

Contract No.	3-34326
Date Reported	2020-02-12
Revision No.	0
Attachment	
Sample Received on	2020-01-26
Tested On	2020-01-27
Client Letter No	
Client Letter Date	

No. 27, Fernan St., Shahid Ghasem Asghari Blvd., Km 21 Karadj Makhsous Road, Tehran, Iran Tel: (+9821) 49732 , 46841121 , Fax: (+9821) 49732

Client:Arma

Address:Tehran

Sample Name:Bullet 3

Environmental Conditions:

Temperature

Humidity:

Sampling was performed by the client

Page No 1

Of 6
Accredited by

ISO/IEC 17025
Analitica/ ILAC
No : AAC.A.00223

NACI
National Accreditation
Center of IRAN
Cert No. T/3048



Laboratory Manager:

S.Nasiri

Technical Manager:

R.Khoshmanesh



For Information Purpose Only

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Contract No.	3-34326
Date Reported	2020-02-10
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Client:Arma

Address:Tehran

Sample Name:Bullet 3

Environmental Conditions: | Temperature 22C | Humidity: %24 | Sampling was performed by the client | Page No 2

Chemical Analysis by Atomic Emission Spectrometry (OES)

Standard Test Method: --

INSTRUMENT: OXFORD ARL HITACHI

Preparation Sample: Grinding Remelting And grinding (ASTM E1010-16) Machining

Material Type: Ferrous Non Ferrous

Result of chemical analysis test:

C	Si	Mn	P	S	Cr	Mo	Ni	Cu	Nb	V	Fe
2.87	0.67	0.39	0.022	0.027	11.51	0.03	0.16	0.09	< 0.005	< 0.005	Base

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Client:Arma

Address:Tehran

Sample Name:Bullet 3

Environmental Conditions: Temperature 25C Humidity: %41 Sampling was performed by the client Page No 3

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Rockwell C HARDNESS TESTING

Reference Standard: ASTM E18(2017) - BS EN ISO 6508-1(2015)

Instrument: INNOVATEST NEXUS 8000XL

Indenter Diamond sphero-conical indenter ball 1/16-in. (1.588-mm)

Applied Force: HRA 60 Kgf (588.4 N) HRB 100 Kgf (980.07 N) HRC 150 Kgf (1471 N)

No.	Test location	Hardness at measured point(HRC)			Hardness (mean) HRC	Acceptance limit HRC	Uncertainty
		Point 1	Point 2	Point 3			
1	Center	60	60	60	60	---	---

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Microstructure

Ref. Standards: ASTM E3-11 Sample Preparation of Metallographic specimen

ASTM E 407-07 Microetching of Metals

ASTM E 883-11 Metallographic Photomicrography

Microstructure (after etching)

The inter-dendritic network of iron-chromium carbide and the dendritic pattern of martensite and fine Precipitation of fine Cr₂₃C₆ carbide within martensitic matrix.

Remarks: ---

Micrographs of sample are shown in figure 1 to 2.

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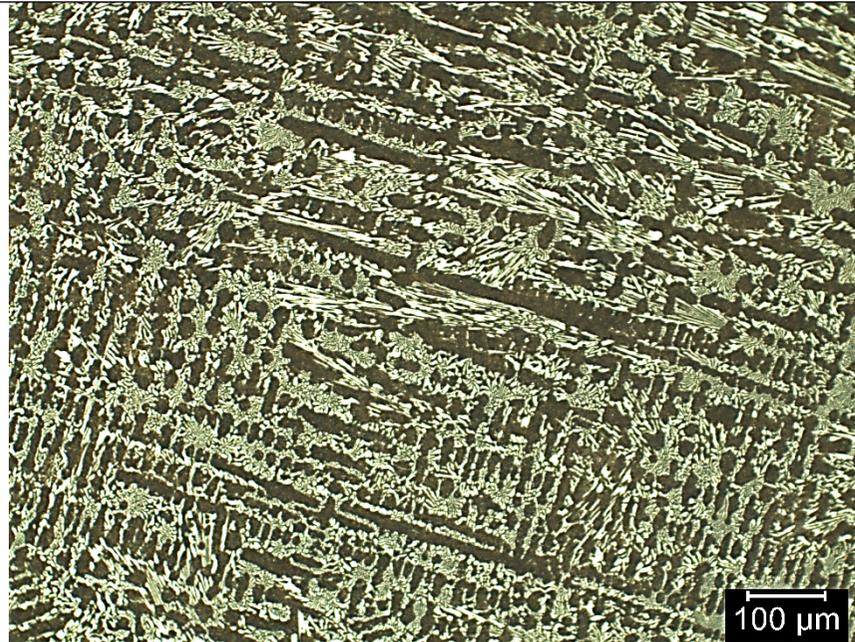
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Environmental Conditions: | Temperature 25C | Humidity: %41 | Sampling was performed by the client | Page No 5

Fig 1. The inter-dendritic network of iron-chromium carbide (white) and the dendritic pattern of martensite (gray).
Mag. 100X
Etch Solution: Nital %2



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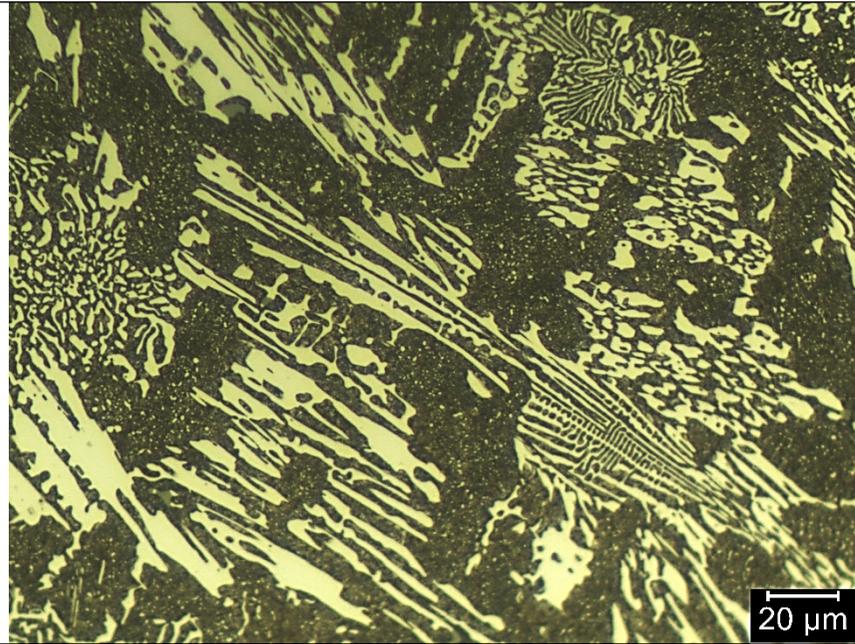
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Fig 2. . Same structure at a higher magnification and fine
Precipitation of fine Cr₂₃C₆ carbide within martensitic matrix.
Mag. 500X
Etch Solution: Nital %2



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